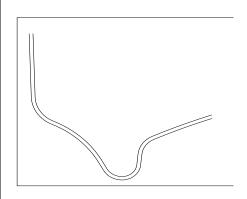
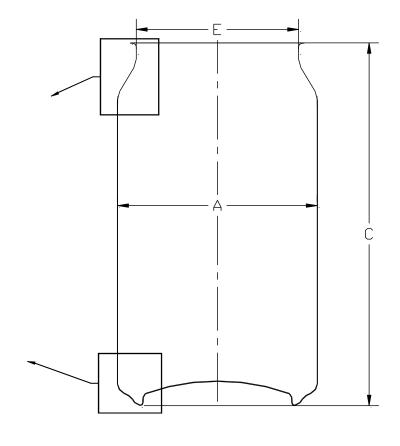


NECK DETAIL







NECKED & FLANGED CAN

| | | in | $3.290 \pm .008$ |
|---|------------------------|-------|---------------------|
| Α | BODY OUTSIDE DIAMETER | (mm) | $(83,57 \pm 0,20)$ |
| | | in | .100 ± .010 |
| В | FLANGE WIDTH | (mm) | $(2,54 \pm 0,25)$ |
| | | in | 6.190 ± .015 |
| С | FLANGED CAN HEIGHT | (mm) | $(157,23 \pm 0,38)$ |
| | | in | 2.862 ± .007 |
| Е | NECK PLUG DIAMETER | (mm) | $(72,69 \pm 0,18)$ |
| | | | |
| F | FILL VOLUME | ml | $750,0 \pm 1,8$ |
| | | in | .510 ± .020 |
| G | FREEBOARD | (mm) | $(12,95 \pm 0,51)$ |
| | | | |
| Н | MATERIAL | | H-19 ALUM |
| | | PSI | 90 MIN |
| J | DOME REVERSAL PRESSURE | (KPA) | (620 MIN) |
| | | | |
| K | FLANGE ANGLE | | 12° MAX |



METAL BEVERAGE CONTAINER OPERATIONS 9300 W. 108TH CIRCLE

WESTMINSTER, CO 80021-3682 P.O. BOX 589, BROOMFIELD, CO 80038-0589

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| 300/307 X 603 750 ml | DATE CREATED 9/23/08 | APPROVED M Hager |
|--|------------------------|--------------------|
| BEER / BEVERAGE MANUFACTURING SPECIFICATION | CREATED BY N Zanetell | APPROVED B Bass |
| PRODUCT STANDARD | DATE REVISED | REV. |
| CS-A1087 | 04/15/20 | С |